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**UTILITY  
PATENT APPLICATION  
TRANSMITTAL**

Only for new nonprovisional applications under 37 CFR 1.53(b)

Attorney Docket No. 862.C1870

First Named Inventor or Application Identifier

TADAHIRO OHMI, ET AL.

Express Mail Label No.

**APPLICATION ELEMENTS**

See MPEP chapter 600 concerning utility patent application contents.

**ADDRESS TO:**Assistant Commissioner for Patents  
Box Patent Application  
Washington, DC 20231

1. ☒ Fee Transmittal Form  
(Submit an original, and a duplicate for fee processing)
2. ☒ Specification Total Pages
3. ☒ Drawing(s) (35 USC 113) Total Sheets
4. ☒ Oath or Declaration Total Pages
- a. ☐ Newly executed (original or copy)
- b. ☒ Unexecuted for information purposes
- c. ☐ Copy from a prior application (37 CFR 1.63(d))  
(for continuation/divisional with Box 17 completed)  
[Note Box 5 below]
- i. ☐ **DELETION OF INVENTOR(S)**  
Signed Statement attached deleting  
inventor(s) named in the prior application, see  
37 CFR 1.63(d)(2) and 1.33(b).
5. ☐ Incorporation By Reference (useable if Box 4c is checked)  
The entire disclosure of the prior application, from which a copy of  
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6. ☐ Microfiche Computer Program (Appendix)
7. Nucleotide and/or Amino Acid Sequence Submission  
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**ACCOMPANYING APPLICATION PARTS**

8. ☐ Assignment Papers (cover sheet & document(s))
9. ☐ 37 CFR 3.73(b) Statement ☐ Power of Attorney  
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11. ☐ Information Disclosure Statement (IDS)/PTO-1449 ☐ Copies of IDS Citations
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Statement(s) Status still proper and desired
15. ☐ Certified Copy of Priority Document(s)  
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17. If a CONTINUING APPLICATION, check appropriate box and supply the requisite information:

☐ Continuation ☐ Divisional ☐ Continuation-in-part (CIP) of prior application No. \_\_\_\_\_**18. CORRESPONDENCE ADDRESS**☒ Customer Number or Bar Code Label

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CLAIMS	(1) FOR	(2) NUMBER FILED	(3) NUMBER EXTRA	(4) RATE	(5) CALCULATIONS
	TOTAL CLAIMS (37 CFR 1.16(c))	18-20 =	0	X \$ 18.00 =	\$ 0.00
	INDEPENDENT CLAIMS (37 cfr 1.16(b))	2-3 =	0	X \$ 78 00 =	\$ 0.00
	MULTIPLE DEPENDENT CLAIMS (if applicable) (37 CFR 1.16(d))			\$ 260.00 =	\$ 0 00
				BASIC FEE (37 CFR 1.16(a))	\$690.00
			Total of above Calculations =		\$690.00
	Reduction by 50% for filing by small entity (Note 37 CFR 1.9, 1.27, 1.28).				
	TOTAL =				\$690.00

## 19. Small entity status

- a. ☐ A Small entity statement is enclosed
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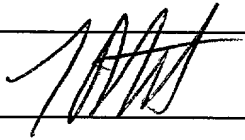
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## SIGNATURE OF APPLICANT, ATTORNEY, OR AGENT REQUIRED

NAME	Lawrence A. Stahl - Reg. No. 30,110
SIGNATURE	
DATE	March 21, 2000

LAS\SWF\cmv

## TITLE OF THE INVENTION

LASER OSCILLATING APPARATUS, EXPOSURE APPARATUS, AND  
DEVICE FABRICATION METHOD

5

## FIELD OF THE INVENTION

The present invention relates to a laser  
oscillating apparatus which generates laser light by  
exciting a laser gas by an electromagnetic wave and  
10 resonating generated plasma light, and more particularly,  
to a laser oscillating apparatus using a microwave as an  
electromagnetic wave for laser gas excitation, an  
exposure apparatus having the laser oscillating  
apparatus, and a device fabrication method.

15

## BACKGROUND OF THE INVENTION

Recently, a so-called excimer laser attracts  
attention as the only one high-output laser that  
oscillates in the ultraviolet region, and a wide range  
20 of applications of the excimer laser can be expected in  
electronic industry, chemical industry, energy industry  
and the like, specifically, processing and chemical  
reaction with respect to metals, resins, glass, ceramics,  
semiconductors and the like.

25

The principle of function of an excimer laser  
oscillating device will be described. First, a laser gas

such as Ar, Kr, Ne, He, F<sub>2</sub> and the like filled in a laser chamber is excited by electronic-beam emission, electric discharge or the like. At this time, the excited F atoms are combined with inert Kr and Ar atoms in a ground state, generating molecules KrF\* and ArF\* which exist only in an excited state. The molecules are called excimers. The excimers, which are unstable, immediately emit ultraviolet light and dissociated in the ground state. The excimer laser oscillating device utilizes the ultraviolet light emitted from the excimers. The device amplifies the ultraviolet light in an optical resonance device comprising a pair of reflection mirrors as light having a regulated phase, and outputs the light as laser light.

Upon excimer laser-light emission, as well as the above-described electronic beam and electric discharge, a microwave is used as a laser-gas excitation source. The microwave is an electromagnetic wave having an oscillation frequency within a range from several hundred MHz to several ten GHz. In this case, a microwave is introduced from a waveguide via a gap (slot) formed in a waveguide wall into a laser tube, to excite the laser gas in the laser tube into a plasma state.

Note that even if the intensity distribution of the microwave emitted from the slot is uniform, in order to supply the microwave in a long space filling the

length of the laser-light resonance device, it is necessary to form a slot array structure where plural slots are arrayed along the lengthwise direction of the resonance device. Fig. 9 shows this structure. Plural  
5 minute gaps (slots) 202 are formed at equal intervals in a waveguide wall 201. The microwaves are emitted from the minute gaps (slots) 202. In Fig. 9, space within the laser tube as discharge space is omitted for the sake of convenience.

10 In use of the slot array structure, an area between adjacent slots 202 (a hatched elliptic portion in Fig. 9) is a microwave non-emitted area. Accordingly, when the laser gas existing in the discharge space is excited by the microwave, the intensity of the microwave  
15 has unevenness due to the existence of the microwave non-emitted area, which causes plasma discharge having nonuniform distribution.

#### SUMMARY OF THE INVENTION

20 The present invention has been proposed to solve the conventional problems, and has its object to provide a laser oscillating apparatus which realizes entirely uniform plasma discharge along a lengthwise direction of  
25 a laser tube, and enables laser light emission with minimum energy loss, having a structure which can be

very easily designed, a high-performance exposure apparatus having the laser oscillating apparatus, and a high-quality device fabrication method using the exposure apparatus.

5           According to the present invention, provided is a laser oscillating apparatus for exciting a laser gas by an electromagnetic wave and resonating generated plasma light so as to generate laser light, wherein a light emission portion of the plasma light is a slit-shaped  
10 gap formed along a lengthwise direction of a plate member provided above and away from an electromagnetic-wave emission source.

          The laser oscillating apparatus further comprises a shielding structure having a shielding wall covering  
15 the electromagnetic-wave emission source, wherein the shielding structure is internally supplied with the laser gas, and an upper surface of the shielding structure is used as the plate member, and the gap is formed along the lengthwise direction of the plate  
20 member.

          In the laser oscillating apparatus, the shielding structure comprises a pair of chambers communicating with each other via the gap.

          In the laser oscillating apparatus, the  
25 electromagnetic-wave emission source is provided in each of the chambers.

In the laser oscillating apparatus, a waveguide comprising a pair of chambers internally supplied with laser gas is provided above and below the plate member via the gap, and the electromagnetic wave is generated  
5 in one of the chambers and is propagated to the other one of the chambers through the gap, to continuously cause the plasma light over the entire area along the lengthwise direction where the gap is formed.

In the laser oscillating apparatus, an end of one  
10 of the pair of chambers is shifted to that of the other one of the chambers by a predetermined distance.

In the laser oscillating apparatus, an opening of the electromagnetic-wave emission source is wider than the slit-shaped gap provided above the opening.

15 Further, according to another aspect of the present invention, provided is a laser oscillating apparatus for exciting a laser gas by an electromagnetic wave and resonating generated plasma light so as to generate laser light, comprising a waveguide comprising a  
20 pair of chambers each internally supplied with the laser gas, wherein the waveguide has a slit-shaped gap in a lengthwise direction, and the chambers communicate with each other via the gap, and wherein the electromagnetic wave is generated in one of the chambers and is  
25 propagated to the other one of the chambers through the gap, to continuously cause the plasma light over the

entire area along the lengthwise direction where the gap is formed.

In the laser oscillating apparatus, an end of one of the pair of chambers is shifted to that of the other one of the chambers by a predetermined distance.

In another aspect of the present invention, in the laser oscillating apparatus, the laser gas is supplied in a flow direction orthogonal to a generation direction of the laser light and across the gap.

In the laser oscillating apparatus, the laser gas is supplied in a flow direction orthogonal to a generation direction of the laser light and across the gap.

In the laser oscillating apparatus, wherein the electromagnetic wave is a microwave.

Further, according to the present invention, in the laser oscillating apparatus, wherein the laser gas is at least one inert gas selected from Kr, Ar Ne and He or a gaseous mixture of the at least one inert gas and an F<sub>2</sub> gas.

Further, according to another aspect of the present invention, provided is an exposure apparatus comprising: the above laser oscillating apparatus as a light source that emits illumination light; a first optical unit that irradiates a reticle, where a predetermined pattern is formed, with the illumination



light from the laser oscillating apparatus; and a second optical unit that irradiates an irradiated surface with the illumination light via the reticle, wherein the predetermined pattern on the reticle is projected on the irradiated surface upon exposure of the irradiated surface.

Further, according to another aspect of the present invention, provided is a device fabrication method comprising: a step of applying a photosensitive material to an irradiated surface; a step of exposing the irradiated surface coated with the photosensitive material via a predetermined pattern by using the above exposure apparatus; and a step of developing the photosensitive material exposed via the predetermined pattern.

In the device fabrication method, the irradiated surface is a wafer surface, and wherein a semiconductor device is formed on the wafer surface.

In the laser oscillating apparatus of the present invention, the electromagnetic-wave emission source and the plasma emission portion (slit-shaped slot) are separately defined, and can be independently designed. Accordingly, if the electromagnetic-wave emission source and the light emission portion are designed to be a predetermined distance away from each other, an electromagnetic wave emitted from the emission source

has a plane wavefront near the emission portion, i.e.,  
has an entirely approximately plane wavefront.

Accordingly, in the emission portion, as the laser gas  
is excited by the electromagnetic wave having the

5 approximately plane wavefront, plasma discharge uniform  
along the lengthwise direction is enabled, and uniform  
laser light emission can be realized.

The laser oscillating apparatus of the present  
invention has the waveguide comprising the pair of  
10 chambers above and below a slit-shaped gap formed along  
the lengthwise direction (laser light generation  
direction), and the gap has functions as the  
electromagnetic-wave emission source and the plasma  
light emission portion. In this case, when the  
15 electromagnetic wave (microwave) is generated in one of  
the chambers, the electromagnetic wave exists in a  
standing wave state in the chamber, and in  
correspondence with the standing wave, plasma discharge  
is performed with especially large emission light  
20 quantity in a position corresponding to the antinode of  
the standing wave. At this time, in a position where the  
plasma density is low, i.e., a position corresponding to  
the wave node of the standing wave, the electromagnetic  
wave enters the other chamber through the gap. If the  
25 other chamber is designed to invert the distribution of  
the standing wave, plasma discharge is performed such

that the plasma density becomes the highest in a position through which the electromagnetic wave is transmitted. That is, in this case, the plasma discharge from the other chamber is performed self-consistently  
5 such that a high density position interpolates a low density position in the former chamber. Accordingly, plasma light occurs continuously over the entire space (along the entire lengthwise direction), and uniform laser light emission can be realized.

10 Other objects and advantages besides those discussed above shall be apparent to those skilled in the art from the description of a preferred embodiment of the invention which follows. In the description, reference is made to accompanying drawings, which form a  
15 part thereof, and which illustrate an example of the invention. Such example, however, is not exhaustive of the various embodiments of the invention, and therefore reference is made to the claims which follow the description for determining the scope of the invention.

20

#### BRIEF DESCRIPTION OF THE DRAWINGS

The accompanying drawings, which are incorporated in and constitute a part of the specification,  
25 illustrate embodiments of the invention and, together with the description, serve to explain the principles of

the invention.

Fig. 1 is a cross-sectional view of a basic structure of a plasma discharge mechanism according to a first embodiment of the present invention;

5        Fig. 2A is a cross-sectional view showing principal elements of an excimer laser oscillating apparatus according to the first embodiment;

Fig. 2B is a cross-sectional view cut long a line A-A' in Fig. 2A;

10        Fig. 3 is a cross-sectional view showing principal elements of the excimer laser oscillating apparatus according to a modification to the first embodiment;

Fig. 4A is a cross-sectional view showing principal elements of the excimer laser oscillating  
15        apparatus according to a second embodiment of the present invention;

Fig. 4B is a cross-sectional view cut along a line B-B' in Fig. 4A;

Figs. 5A to 5C are cross-sectional views time-  
20        sequentially showing the principle of plasma excitation using the excimer laser oscillating apparatus according to the second embodiment;

Fig. 6 is a schematic diagram showing an exposure apparatus according to a third embodiment of the present  
25        invention;

Fig. 7 is a flowchart showing a semiconductor-

device fabrication process using the exposure apparatus according to the third embodiment;

Fig. 8 is a flowchart showing a wafer process in Fig. 7; and

5 Fig. 9 is a schematic cross-sectional view of the conventional waveguide.

#### DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

10 Preferred embodiments of the present invention will now be described in detail in accordance with the accompanying drawings.

##### <First Embodiment>

15 Hereinbelow, a first embodiment of the present invention will be described. In this embodiment, an excimer laser oscillating apparatus which emits so-called excimer laser light will be exemplified.

20 Since the present invention has a plasma discharge mechanism for laser oscillation as its principal constituent element, the basic construction of the plasma discharge mechanism will be described prior to description of the construction of the excimer laser oscillating apparatus.

25 Fig. 1 is a cross-sectional view of the basic structure of the plasma discharge mechanism according to the first embodiment of the present invention.

The plasma discharge mechanism has a microwave generation unit 21 including an emission source 22 as a microwave emission portion, and a shielding structure 11 having a shielding wall, covering the emission source 22, above the microwave generation unit 21. As the microwave generation unit 21, a waveguide is mainly employed. The shielding structure 11 has a slit-shaped gap 3 along a lengthwise direction on an upper surface of the structure.

10 A laser gas as a raw material for laser light generation is supplied to the outside the microwave generation unit 21, i.e., a region including at least the shielding structure 11, and a microwave is emitted from the emission source 22 of the microwave generation unit 21. Then, electric field concentration occurs in the gap 3 positioned in front of (above) the emission source 22, and plasma discharge occurs in the gap 3.

In this case, if the emission source 22 and the gap 3 as a light emission portion are designed to be a predetermined-distance away from each other, even if the emission source 22 has a slot shape formed with predetermined pitch, the microwave emitted from the emission source 22, having a plane wavefront around the gap 3, has entirely approximately plane wavefront.

25 Accordingly, as the laser gas is excited by the approximately-uniform plane wavefront microwave in the

gap 3, plasma discharge, uniform along a lengthwise direction of the gap 3, can be made, and uniform laser light emission can be realized.

Note that the purpose of the plasma discharge mechanism is to perform plasma excitation, not around the emission source 22, but in the slit-shaped gap 3. Accordingly, if the emission source 22 has a narrow, so-called slot shape, electric field concentration occurs in the emission source 22, thus causing light emission.

10       Accordingly, to avoid the above electric field concentration and light emission, it is necessary to prevent the electric field concentration in the emission source 22, i.e., to increase the slot width of the emission source 22. More specifically, in the relation  
15       between the slot width of the emission source 22 and the gap 3, it is preferable that the slot width is wide to suppress the electric field around the slot to be lower than the electric field to start plasma discharge.

Further, as a condition for prevention of electric  
20       discharge by electric field concentration around the slot and for electric discharge by electric field concentration in the slit-shaped gap 3, positioned away from and above the slot, the slot width is preferably equal to or wider than the slit-shaped gap 3.

25       Considering this condition, preferably, the opening of the emission source 22 is rather a nearly-square

rectangular shape, an elliptic shape or the like, than the slot shape. It is preferable that the emission source has an array structure where plural minute gaps having such shape are arrayed in a lengthwise direction.

5           The excimer laser oscillating apparatus of the present embodiment has the above-described plasma discharge mechanism as its constituent element. Fig. 2A is a cross-sectional view showing principal elements of the excimer laser oscillating apparatus of the present  
10           embodiment. More particularly, in Fig. 2A, the shielding structure 11 has a pair of chambers 11a and 11b, partitioned from each other by a plate member 11c, and communicating to each other via the gap 3 having a slit shape formed in the plate member 11c.

15           As shown in Fig. 2A (schematic cross-sectional view) and Fig. 2B (schematic cross-sectional view cut along an alternate long and short dashed line A-A' in Fig. 2A), the excimer laser oscillating apparatus has a  
-           laser tube 2 which emits laser light by resonating light  
20           emitted by excitation of excimer laser gas, a waveguide 1 to excite the excimer laser gas in the laser tube 2 into a plasma state, and a coolant container 7 having a coolant input/outlet port 9 for cooling the waveguide 1. The waveguide 1 corresponds to the microwave generation  
25           unit 21 (Fig. 1) in the above-described plasma discharge mechanism.



The excimer laser gas as a raw material for excimer laser light emission is at least one inert gas selected from Kr, Ar and Ne, He or a gaseous mixture of the above at least one inert gas and an F<sub>2</sub> gas. Among  
5 these gases, gases are appropriately selected and combined in accordance with a wavelength to be used. For example, in a case where laser light having a wavelength of 248 nm is generated, KrF is used as the excimer laser gas; in a case where laser light having a wavelength of  
10 193 nm is generated, ArF is used as the excimer laser gas; in a case where laser light having a wavelength of 157 nm, F<sub>2</sub> is used as the excimer laser gas; in a case where laser light having a wavelength of 147 nm, Kr<sub>2</sub> is used as the excimer laser gas; in a case where laser  
15 light having a wavelength of 134 nm, ArKr is used as the excimer laser gas; and in a case where laser light having a wavelength of 126 nm, Ar<sub>2</sub> is used as the excimer laser gas.

The laser tube 2 is provided with the shielding  
20 structure 11 having the chambers 11a and 11b partitioned by the plate member 11c, a laser gas inlet/outlet port 8 to introduce the excimer laser gas into the tube, and reflection members 5 and 6 at the respective ends. The reflection members 5 and 6 regulate the phase of the  
25 light caused by the plasma discharge, thus generating laser light.

The waveguide 1 supplies a microwave to the laser gas in the gas supply path structure 11. As clearly illustrated in Fig. 2A, the waveguide 1 has plural slots 4. As described above, each slot 4 preferably has a nearly-square shape, an elliptic shape or the like to prevent electric field concentration as much as possible. When a microwave having a frequency of several hundred MHz to several ten GHz is introduced from the waveguide 1, the microwave is propagated within the waveguide 1 and emitted from the slots 4 to the outside the waveguide 1. The emitted microwave is introduced into the laser tube. Then, the excimer laser gas in the laser tube 2 is excited by the introduced microwave. Then electric field concentration occurs in the slit-shaped gap 3, causing plasma discharge. The phase of the plasma light is regulated, then the plasma light is resonated, and the excimer laser light occurs.

According to the present embodiment, as the apparatus has the above-described plasma generation mechanism, microwave emission entirely uniform along the lengthwise direction of the laser tube 2 is realized, and uniform laser light emission with minimum energy loss is enabled. Further, since the slots 4 as the microwave emission source and the gap 3 as the plasma light emission portion are separately defined and can be designed independently, the mutual assembly positional

relation can be adjusted. Thus a desired structure can be designed very easily and accurately.

Further, the microwave emission source is not limited to the slot array. The same advantage can be  
5 obtained by using a taperdwaveguide or the like as long as it can supply the microwave uniform along the lengthwise direction of the resonance device.

<Modification to First Embodiment>

10 Next, a modification to the first embodiment will be described. Note that the constituent elements and the like corresponding to those of the first embodiment have the same reference numerals, and the explanations of those elements will be omitted.

15 In the present modification, as shown in Fig. 3 (cross-sectional view similar to Fig. 2A), the waveguide 1 is provided not only in the chamber 11b but also in the chamber 11a.

In this manner, the electric field concentration  
20 in the slit-shaped gap 3 can be more uniformly made by providing the pair of waveguides 1 corresponding to the respective chambers of the shielding structure 11. Accordingly, more uniform laser light emission can be performed.

25 As described above, in the excimer laser oscillating apparatus according to the first embodiment

and the modification to the first embodiment, as the gap  
3 itself can be used as laser light emission (plasma  
excitation) space, it is unnecessary to provide an  
insulating member to limit the excitation space around  
5 the gap. Thus the structure can be very easily designed.  
Further, microwave emission entirely uniform along the  
lengthwise direction of the laser tube 2 is realized,  
and uniform laser light emission with minimum energy  
loss is enabled.

10

<Second Embodiment>

Next, a second embodiment of the present invention  
will be described. In the second embodiment, the excimer  
laser oscillating apparatus corresponds to that of the  
15 first embodiment is exemplified, however, the plasma  
generation mechanism of the second embodiment differs  
from that of the first embodiment. Note that constituent  
elements corresponding to those of the first embodiment  
have the same reference numerals and the explanations of  
20 the elements will be omitted.

As shown in Fig. 4A (schematic cross-sectional  
view) and Fig. 4B (schematic cross-sectional view cut  
along an alternate long and short dashed line B-B' in  
Fig. 4A), in the excimer laser oscillating apparatus,  
25 upper and lower waveguides 1a and 1b are provided via a  
plate member 1c. The plate member 1c has the slit-shaped

gap 3, through which the waveguides 1a and 1b communicate with each other.

The significant feature of the excimer laser oscillating apparatus of the present embodiment is that the waveguides 1a and 1b, which are also used as a laser tube, correspond to the waveguide 1 in the first embodiment. In this case, the laser gas is introduced into both waveguides 1a and 1b, but the microwave is directly introduced from the outside into the waveguide 1b while the microwave is indirectly introduced from the waveguide 1b into the waveguide 1a, as described later. Note that the flow direction of the laser gas is orthogonal to the gap 3, from the waveguide 1a to the waveguide 1b.

Next, the principle of plasma excitation by the excimer laser oscillating apparatus of the present embodiment will be described. Figs. 5A to 5C are cross-sectional views time-sequentially showing the plasma excitation.

First, as shown in Fig. 5A, the microwave is generated and introduced into one of the chambers of the waveguide 1, i.e., the chamber 1b. As the microwave is propagated in the chamber 1b, an electric current flows through a waveguide wall. The microwave exists as a standing wave within the propagation space defined with the lengthwise direction of the chamber 1b, and the

current, derived from the microwave, flowing through  
thewaveguide wall, also exists as a standing wave. Note  
that as the standing wave form of the microwave is  
spatial and complicated, a standing wave in a general  
5 distributed constant line is used as an index in the  
figures.

At this time, emitted light is especially bright  
in a high density position of plasma excitation  
corresponding to the antinode of the standing wave. At  
10 this time, almost no light emission occurs in a low  
density position of plasma excitation corresponding to a  
wave node of the standing wave. The microwave passes  
through this position to enter the other chamber of the  
waveguide 1, i.e., the chamber 1a.

15 As shown in Fig. 5B, the microwave introduced into  
the chamber 1a, in which the laser gas is also  
introduced, exists as a standing wave in a manner such  
that the entrance position is the antinode of the  
standing wave.

20 Note that in Figs. 5A and 5B, when the microwave  
enters the chamber 1a of thewaveguide 1 through the gap  
3, positions through which mainly the microwave passes  
are represented with arrows and white portions for the  
sake of convenience. However, the white portions are not  
25 provided with slots, but the white portions are merely  
parts of the slit-shaped gap 3.

As a result, as shown in Fig. 5C, in the chamber 1a, plasma discharge occurs such that the maximum density is attained in the microwave entrance position from the chamber 1b. That is, in this case, the plasma discharge from the chamber 1a is performed self-consistently such that the high density position interpolates the low density position of the plasma discharge in the chamber 1b. Thus, plasma excitation continuously occurs over the entire area (entire area in the lengthwise direction) of the gap 3.

Note that as shown in Figs. 5A to 5C, an end portion of the chamber 1a is shifted from that of the other chamber 1b by a predetermined distance  $d$ . More specifically, the distance  $d$  is, i.e.,  $1/4$  of the wavelength of the microwave in the tube. This arrangement interpolates shift of the respective standing waves in the chambers 1a and 1b by  $1/4$  wavelength, as shown in Figs. 5B and 5C, and further, ensures continuous plasma light emission over the entire area of the gap 3.

As described above, in the excimer laser oscillating apparatus according to the second embodiment, as the gap 3 itself can be used as the laser light emission (plasma excitation) space, it is not necessary to provide an insulating member to limit the excitation space around the gap. Thus the structure can be very

easily designed. Further, plasma light emission entirely uniform along the lengthwise direction of the waveguide 1 (slit-shaped gap 3) is realized, and uniform laser light emission with minimum energy loss is enabled.

5

<Third Embodiment>

Next, a third embodiment of the present invention will be described. In the third embodiment, an exposure apparatus (hereinbelow, referred to as a "stepper" for the sake of convenience) having the excimer laser oscillating apparatus described in the first embodiment (and modification) and the second embodiment as a laser light source will be exemplified. Fig. 6 is a schematic diagram showing principal constituent elements of the stepper.

The stepper has an optical unit 111 which irradiates a reticle 101, on which a desired pattern is drawn, with illumination light, a projection optical unit 112 which inputs the illumination light via the reticle 101 and reduction-projects the pattern on the surface of a wafer 102, and a wafer chuck 113 on which the wafer 102 is placed and fixed, and a wafer stage 114 on which the wafer chuck 113 is fixed.

Note that as the reticle 101, a reflective type reticle as well as the transmitting type reticle



(reticle 101) as shown in Fig. 6 can be used.

The optical unit 111 has an excimer laser oscillating apparatus 121 according to the first embodiment as a light source for emitting high-luminance  
5 excimer laser light as illumination light, a beam shape converting unit 122 which converts the illumination light from the light source 121 into a desired ray bundle shape, an optical integrator 123 having plural two-dimensionally arranged cylindrical and minute lenses,  
10 an aperture member 124, variable to an arbitrary aperture by a changing member (not shown), provided around the position of secondary light sources formed with the optical integrator 123, a condenser lens 125 which gathers the illumination light passed through the  
15 aperture member 124, a blind 127, having e.g. four variable blades, provided on a conjugation surface of the reticle 101, for arbitrarily determining the range of illumination on the surface of the reticle 101, an image formation lens 128 which projects the illumination  
20 light having the shape determined by the blind 127 onto the reticle 101, and a refracting mirror 129 which refracts the illumination light from the image formation lens 128 toward the reticle 101.

Next, an operation to reduction-project the  
25 pattern on the reticle 101 onto the surface of the wafer 102 using the stepper having the above construction will

be described.

First, illumination light emitted from the light source 121 is converted to a predetermined shape by the beam shape converting unit 122, then directed to the optical integrator 123. At this time, plural secondary light sources are formed around the light emitting surface of the optical integrator 123. The illumination light from the secondary light sources are gathered by the condenser lens 125 via the aperture member 124, and defined to have the predetermined shape by the blind 127. Then the light passes through the image formation lens 128, and is reflected by the refracting mirror 129 toward the reticle 101. The light incident on the reticle 101 is then incident on the projection optical unit 112 through the pattern on the reticle 101, and the light passes through the projection optical unit 112. At this time, the pattern is reduced to a predetermined size, and projected on the surface of the wafer 102. Thus exposure is performed.

In the exposure apparatus of the present embodiment, as the excimer laser oscillating apparatus according to the first and second embodiments is employed as the laser light source, high-output and uniform excimer laser light can be emitted for a comparatively long period, and the wafer 102 can be quickly exposed with an accurate exposure amount.

Next, an example of method for fabricating a semiconductor device by utilizing the projection exposure apparatus explained in Fig. 6 will be described.

Fig. 7 is a flowchart showing a process of fabricating a semiconductor device (a semiconductor chip such as an IC or an LSI, or a liquid crystal panel, a CCD or the like). First, at step 1 (circuit designing), a semiconductor device circuit is designed. At step 2 (mask fabrication), a mask where the designed circuit pattern is formed is made. On the other hand, at step 3 (wafer fabrication), a wafer is formed by using materials including silicon and the like. At step 4 (wafer process) which is referred to as a "preprocess", an actual circuit is formed on the wafer using the mask and wafer prepared as above, by a photolithography technique. At the next step 5 (assembly) which is referred to as a "postprocess", a semiconductor chip is fabricated using the wafer formed at step 4. The step 5 includes an assembly process (dicing and bonding), a packaging process (chip sealing) and the like. At step 6 (inspection), inspections including an operation check, an endurance test and the like are performed on the semiconductor device fabricated at step 5. Through these processes, the semiconductor device is completed, and shipped (step 7).

Fig. 8 is a flowchart showing the above wafer

process (step 4) in detail. At step 11 (oxidation), a wafer surface is oxidated. At step 12 (CVD (Chemical Vapor Deposition)), a conductive film and an insulating film are deposited on the wafer surface by using vapor  
5 phase reaction. At step 13 (PVD (Physical Vapor Deposition)), a conductive film and an insulating film are deposited on the wafer surface by sputtering, vapor deposition or the like. At step 14 (ion implantation), ions are implanted into the wafer. At step 15 (resist  
10 coating), a photosensitive material is applied to the wafer. At step 16 (exposure), the circuit pattern of the mask is printed on the wafer by exposure by using the above-described projection exposure apparatus. At step  
17 (development), the exposed wafer is developed. At  
15 step 18 (etching), other portions than the developed resist image are etched. At step 19 (resist stripping), the resist which has become unnecessary after the etching is stripped. These steps are repeated, and a multiple-layered circuit pattern is formed on the wafer.

20 This method enables fabrication of highly-integrated semiconductor device, which has not been fabricated without difficulty, with ease and an accurately high yield.

According to the present invention, plasma  
25 excitation uniform along a lengthwise direction of laser light emission can be realized, and uniform laser light

emission with minimum energy loss can be achieved.

As many apparently widely different embodiments of the present invention can be made without departing from the spirit and scope thereof, it is to be understood  
5 that the invention is not limited to the specific embodiments thereof except as defined in the appended claims.

WHAT IS CLAIMED IS:

1. A laser oscillating apparatus for exciting a laser  
gas by an electromagnetic wave and resonating generated  
5 plasma light so as to generate laser light,

wherein a light emission portion of said plasma  
light is a slit-shaped gap formed along a lengthwise  
direction of a plate member provided above and away from  
an electromagnetic-wave emission source.

10

2. The laser oscillating apparatus according to claim  
1, further comprising a shielding structure having a  
shielding wall covering said electromagnetic-wave  
emission source,

15

wherein said shielding structure is internally  
supplied with said laser gas,

and wherein an upper surface of said shielding  
structure is used as said plate member, and said gap is  
formed along the lengthwise direction of said plate  
20 member.

25

3. The laser oscillating apparatus according to claim  
2, wherein said shielding structure comprises a pair of  
chambers communicating with each other via said gap.

4. The laser oscillating apparatus according to claim

3, wherein said electromagnetic-wave emission source is provided in each of said chambers.

5        5.        The laser oscillating apparatus according to claim  
1, wherein a waveguide comprising a pair of chambers  
internally supplied with laser gas is provided above and  
below said plate member via said gap,

              and wherein said electromagnetic wave is generated  
in one of said chambers and is propagated to the other  
10 one of said chambers through said gap, to continuously  
cause said plasma light over the entire area along the  
lengthwise direction where said gap is formed.

6.        The laser oscillating apparatus according to claim  
15 5, wherein an end of one of said pair of chambers is  
shifted to that of the other one of said chambers by a  
predetermined distance.

7.        The laser oscillating apparatus according to claim  
20 1, wherein an opening of said electromagnetic-wave  
emission source is wider than said slit-shaped gap  
provided above said opening.

8.        A laser oscillating apparatus for exciting a laser  
25 gas by an electromagnetic wave and resonating generated  
plasma light so as to generate laser light, comprising

awaveguide comprising a pair of chambers each internally  
supplied with said laser gas,

wherein saidwaveguide has a slit-shaped gap in a  
lengthwise direction, and said chambers communicate with  
5 each other via said gap,

and wherein said electromagnetic wave is generated  
in one of said chambers and is propagated to the other  
one of said chambers through said gap, to continuously  
cause said plasma light over the entire area along the  
10 lengthwise direction where said gap is formed.

9. The laser oscillating apparatus according to claim  
8, wherein an end of one of said pair of chambers is  
shifted to that of the other one of said chambers by a  
15 predetermined distance.

10. The laser oscillating apparatus according to claim  
1, said laser gas is supplied in a flow direction  
orthogonal to a generation direction of said laser light  
20 and across said gap.

11. The laser oscillating apparatus according to claim  
8, said laser gas is supplied in a flow direction  
orthogonal to a generation direction of said laser light  
25 and across said gap.



12. The laser oscillating apparatus according to claim 1, wherein said electromagnetic wave is a microwave.

13. The laser oscillating apparatus according to claim 5 8, wherein said electromagnetic wave is a microwave.

14. The laser oscillating apparatus according to claim 1, wherein said laser gas is at least one inert gas selected from Kr, Ar Ne and He or a gaseous mixture of 10 said at least one inert gas and an F<sub>2</sub> gas.

15. The laser oscillating apparatus according to claim 8, wherein said laser gas is at least one inert gas selected from Kr, Ar Ne and He or a gaseous mixture of 15 said at least one inert gas and an F<sub>2</sub> gas.

16. An exposure apparatus comprising:

the laser oscillating apparatus according to claim 1 as a light source that emits illumination light;

20 a first optical unit that irradiates a reticle, where a predetermined pattern is formed, with the illumination light from said laser oscillating apparatus; and

a second optical unit that irradiates an 25 irradiated surface with the illumination light via said reticle,

wherein said predetermined pattern on said reticle is projected on said irradiated surface upon exposure of said irradiated surface.

5 17. A device fabrication method comprising:

a step of applying a photosensitive material to an irradiated surface;

10 a step of exposing said irradiated surface coated with said photosensitive material via a predetermined pattern by using the exposure apparatus according to claim 16; and

a step of developing said photosensitive material exposed via said predetermined pattern.

15 18. The device fabrication method according to claim 17, wherein said irradiated surface is a wafer surface, and wherein a semiconductor device is formed on said wafer surface.

# ABSTRACT OF THE DISCLOSURE

An excimer laser gas in a laser tube 2 is excited by a microwave introduced from a waveguide 1, and electric field concentration occurs in a slit-shaped gap 3 provided in a plate member 11c, causing plasma discharge. Then the phase of plasma light is regulated and the light is resonated, to cause excimer laser light. This construction realizes plasma excitation entirely uniform along a lengthwise direction of laser light emission, and enables uniform laser light emission with minimum energy loss.

FIG. 1

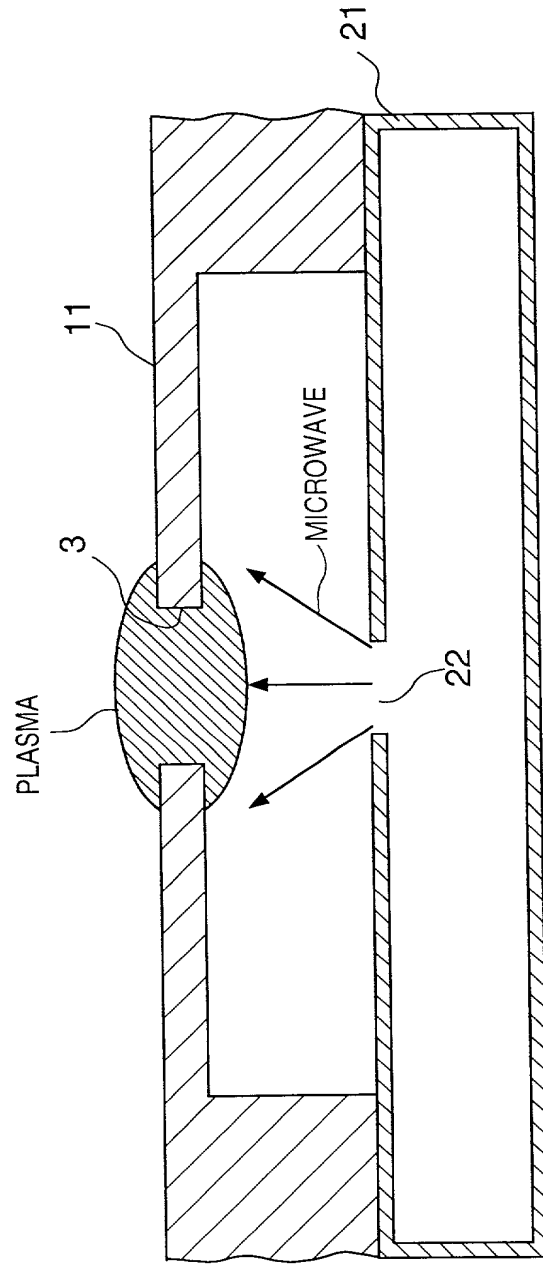


FIG. 2A

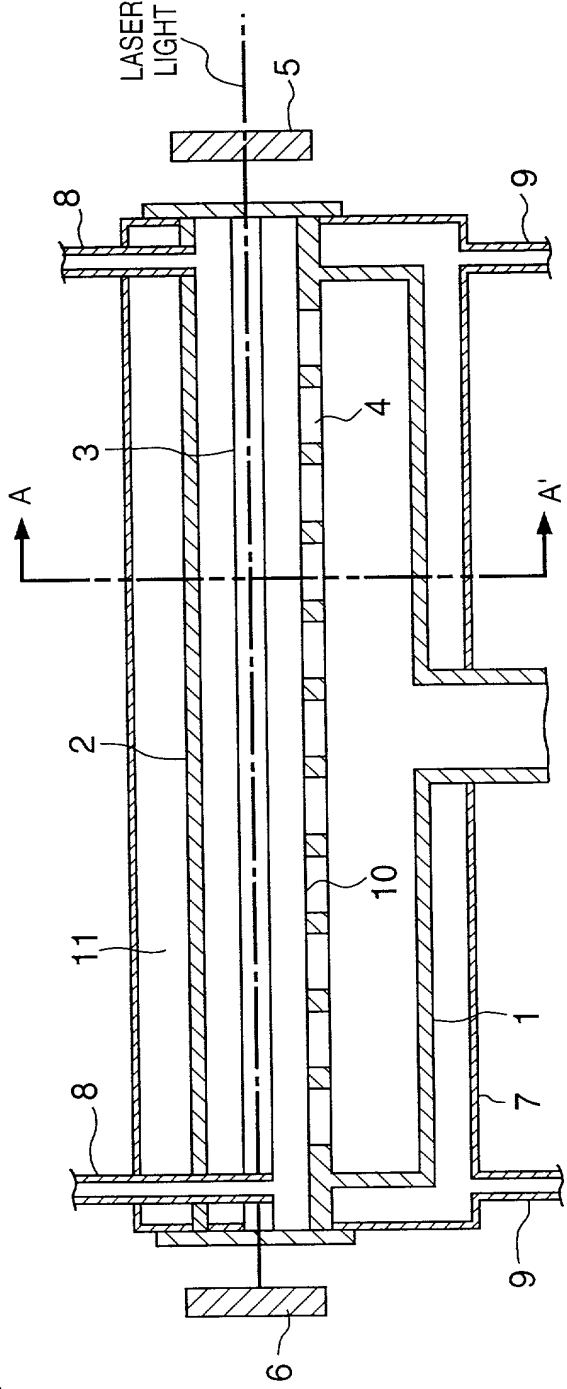


FIG. 2B

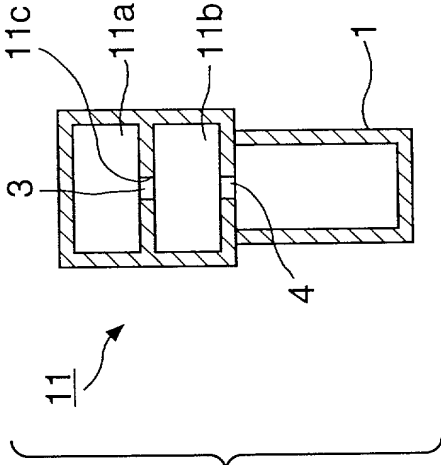


FIG. 3

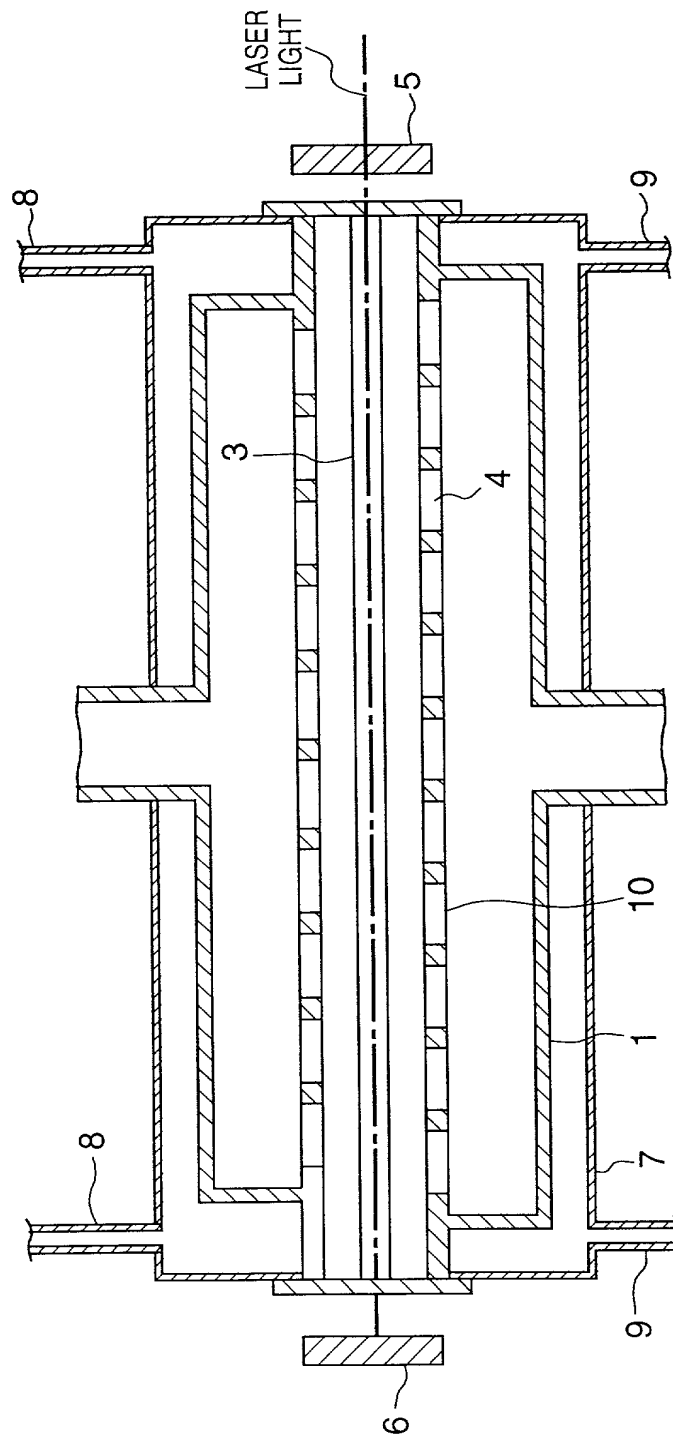


FIG. 4A

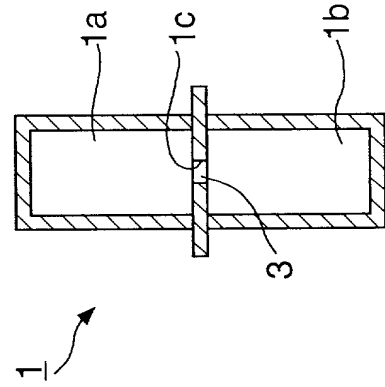
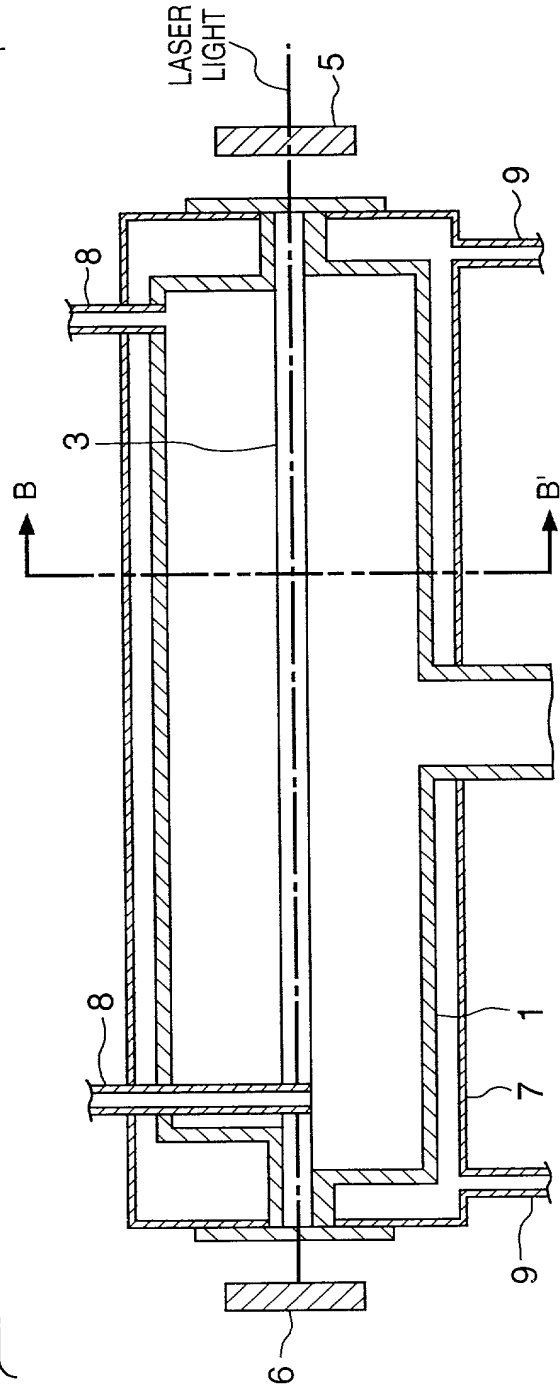


FIG. 4B

**FIG. 5A**

ACTION IN INPUT-SIDE WAVEGUIDE PLASMA

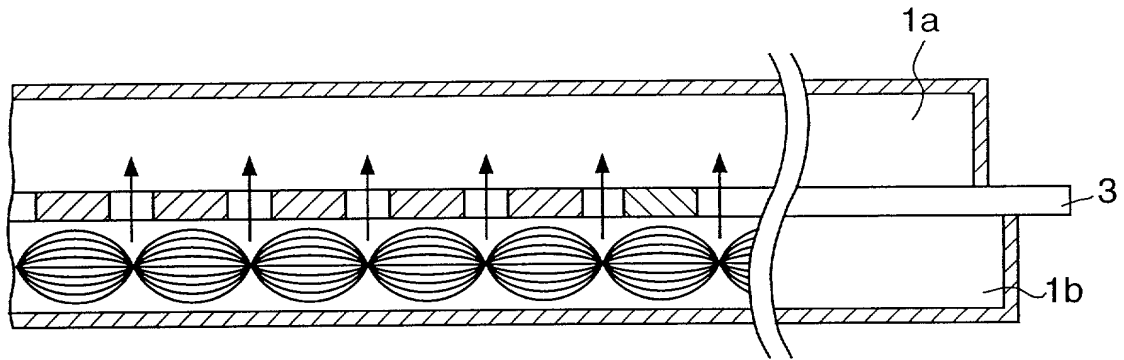
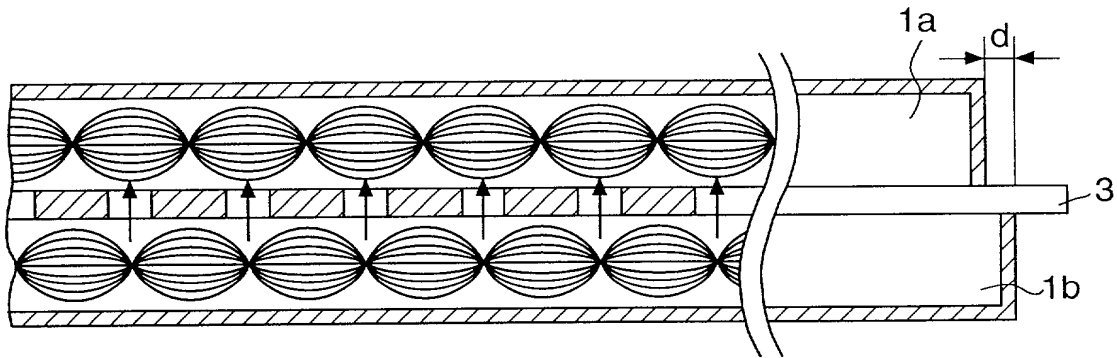
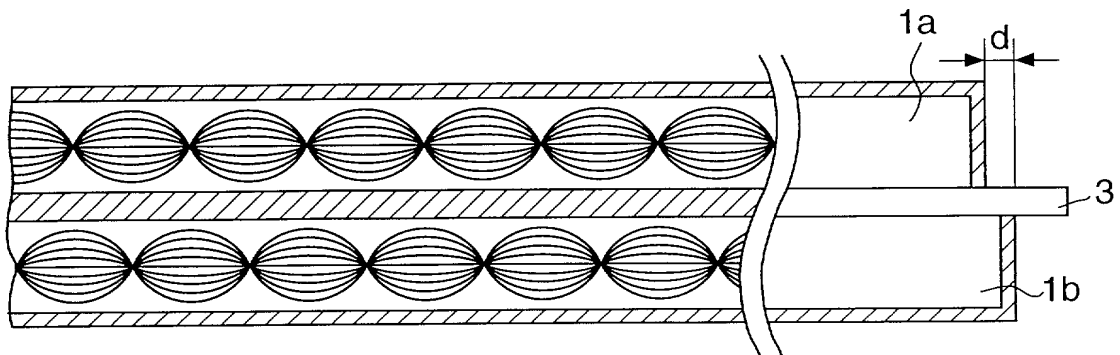
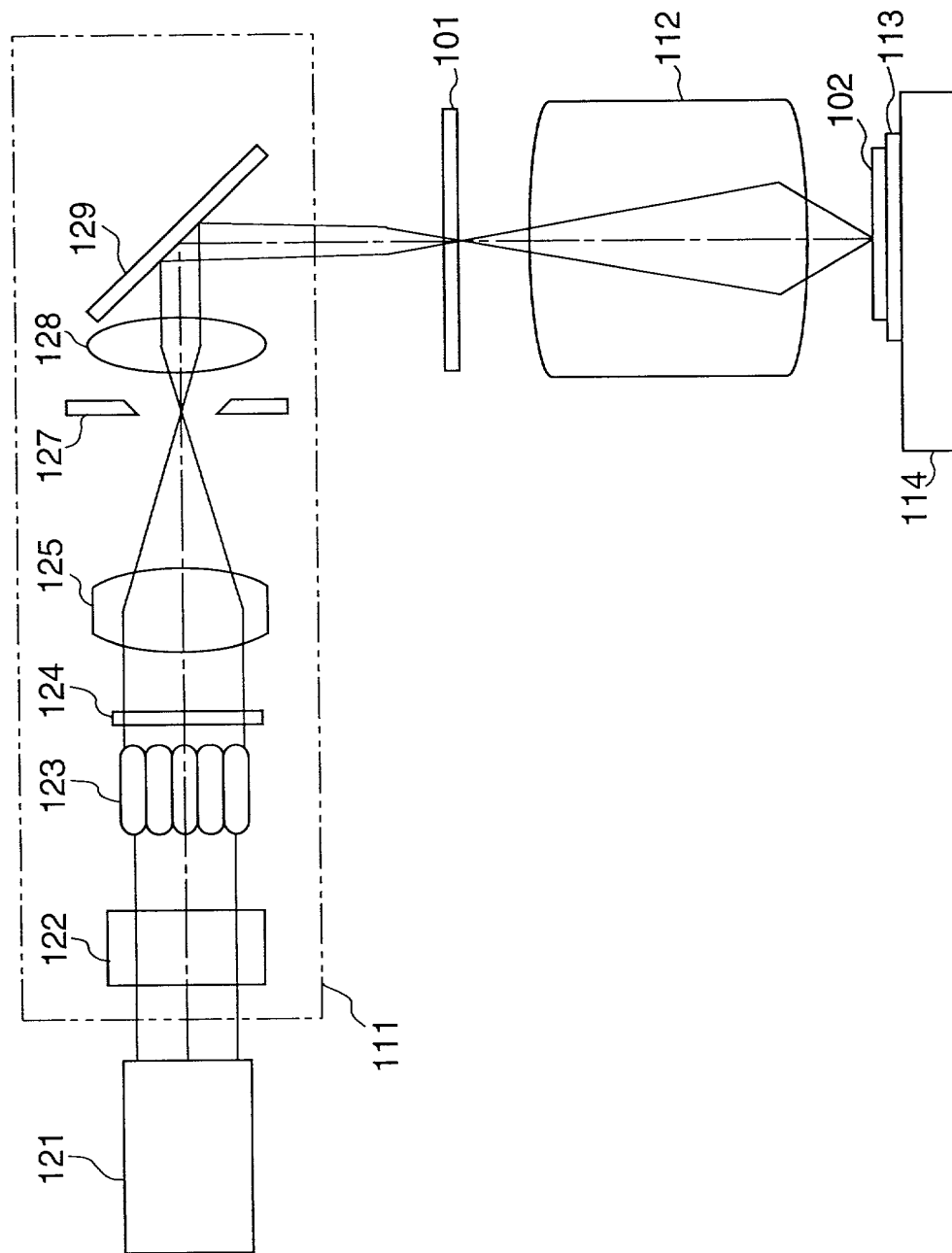
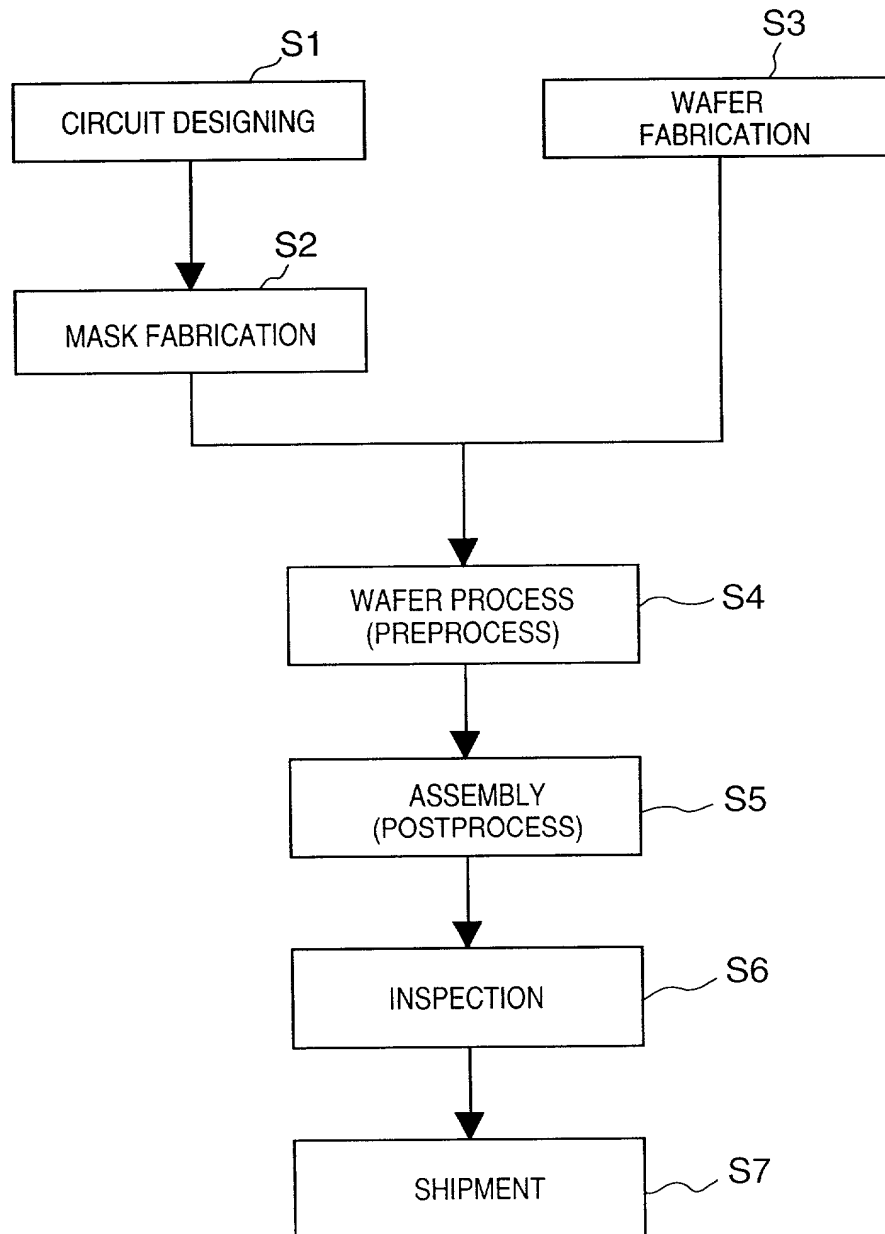
**FIG. 5B**ACTION FROM PLASMA NON-EXCITED POSITIONS  
STANDING WAVE IN RESONANCE WAVEGUIDE BY LEAKAGE TO WAVEGUIDE**FIG. 5C**INTERPOLATION IN PLASMA  
EXCITATION SPACE USING STANDING WAVE IN RESONANCE WAVEGUIDE



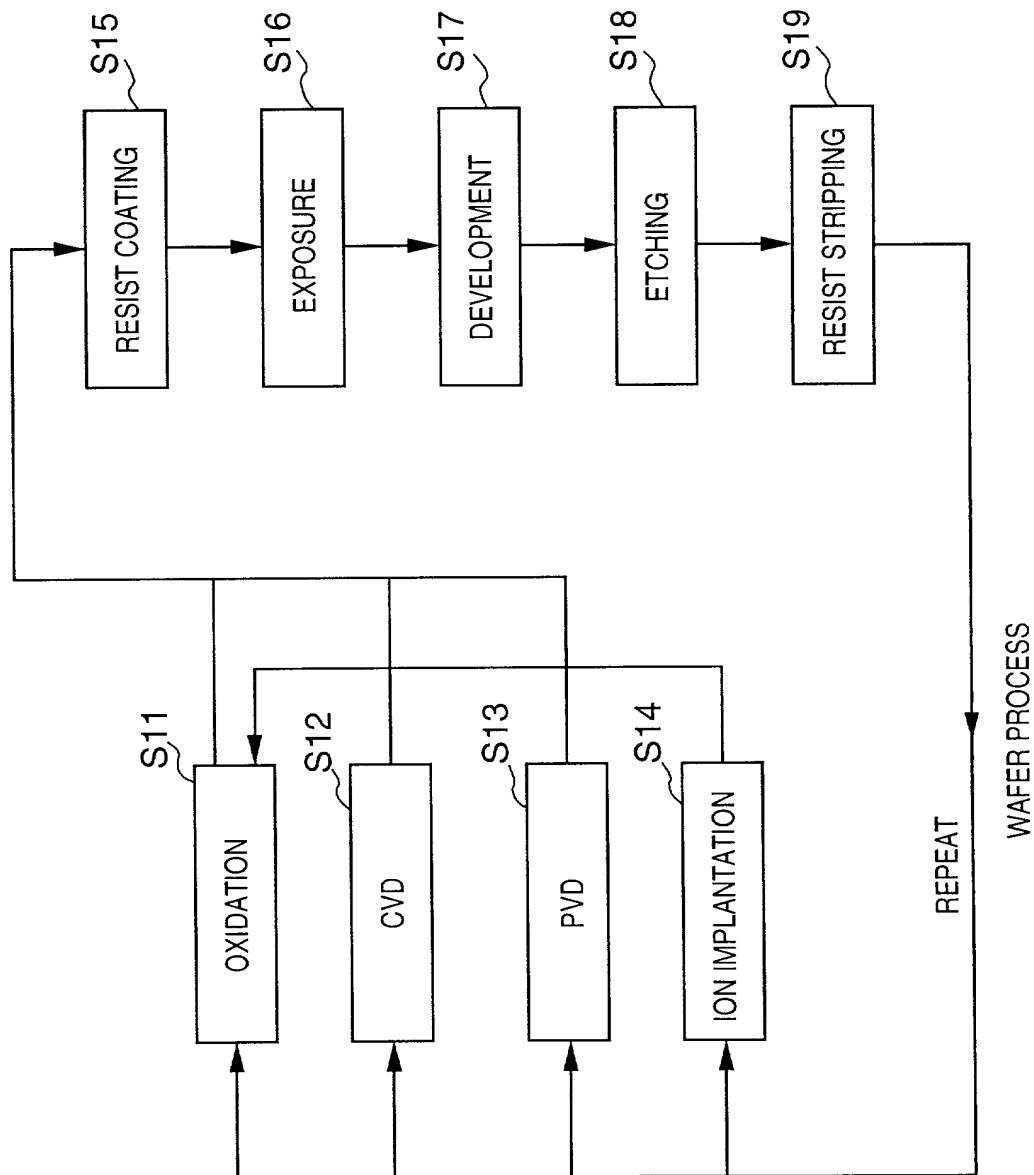
FIG. 6



**FIG. 7**

SEMICONDUCTOR DEVICE FABRICATION FLOW

FIG. 8



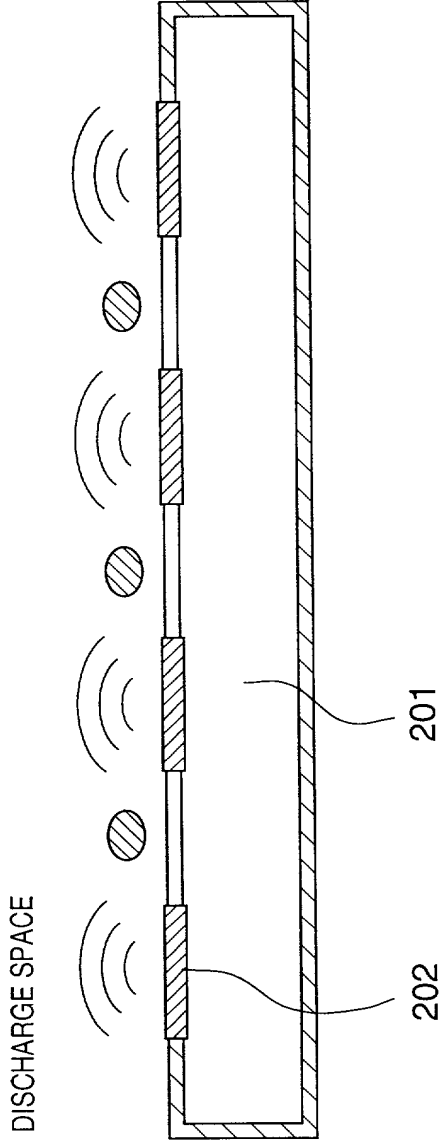


FIG. 9

**COMBINED DECLARATION AND POWER OF ATTORNEY  
FOR PATENT APPLICATION**  
(Page 1)

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled LASER OSCILLATING APPARATUS, EXPOSURE APPARATUS, AND DEVICE FABRICATION METHOD

the specification of which ☒ is attached hereto ☐ was filed on \_\_\_\_\_ as United States Application No. or PCT International Application No. \_\_\_\_\_ and was amended on \_\_\_\_\_ (if applicable).

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR §1.56.

I hereby claim foreign priority benefits under 35 U.S.C. §119(a)-(d) or §365(b), of any foreign application(s) for patent or inventor's certificate, or §365(a) of any PCT international application which designates at least one country other than the United States, listed below and have also identified below any foreign application for patent or inventor's certificate, or PCT international application having a filing date before that of the application on which priority is claimed:

Country	Application No.	Filed (Day/Mo./Yr )	(Yes/No) Priority Claimed
JAPAN	11-084675	26 MARCH 1999	No

I hereby claim the benefit under 35 U.S.C. § 120 of any United States application(s), or § 365(c) of any PCT international application designating the United States, listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT international application in the manner provided by the first paragraph of 35 U.S.C. § 112, I acknowledge the duty to disclose information which is material to patentability as defined in 37 C.F.R. § 1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application.

Application No.	Filed (Day/Mo./Yr )	Status (Patented, Pending, Abandoned)
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I hereby appoint the practitioners associated with the firm and Customer Number provided below to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith, and direct that all correspondence be addressed to the address associated with that Customer Number:

**FITZPATRICK, CELLA, HARPER & SCINTO**  
**Customer Number: 05514**

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

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COMBINED DECLARATION AND POWER OF ATTORNEY  
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